

**ENERGY-FREE REFRIGERATION DOOR  
AND METHOD FOR MAKING THE SAME**  
Christopher R. Cording  
Attorney Docket No. 0124-122

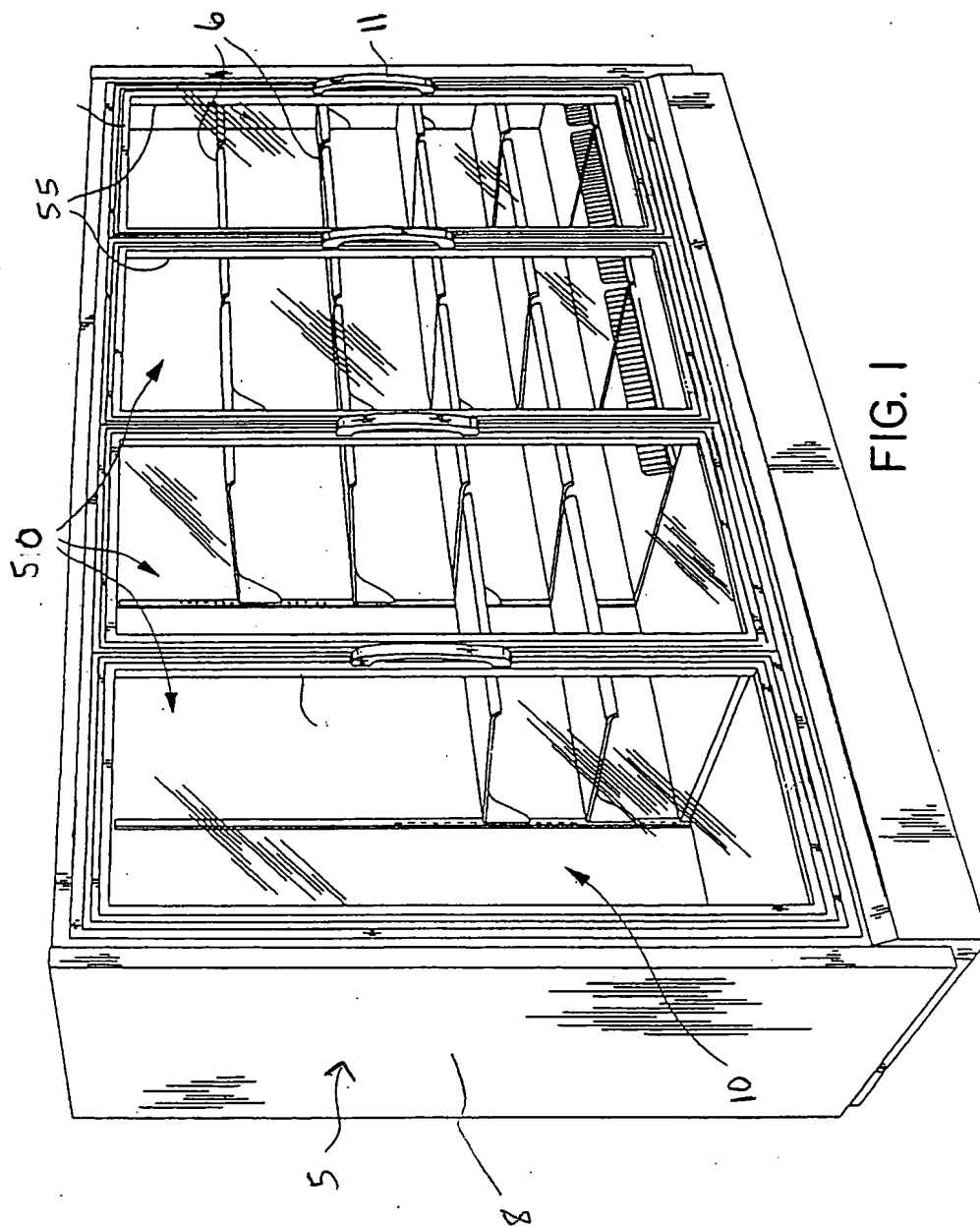
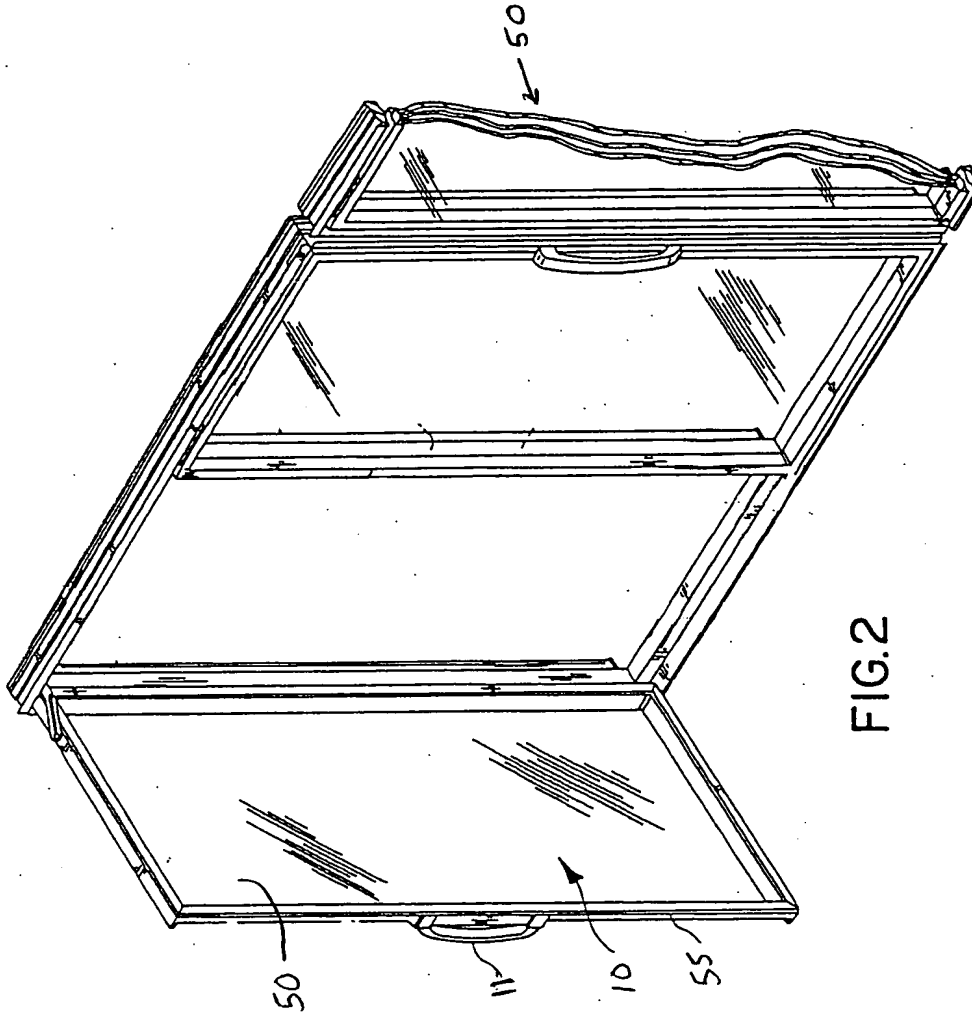


FIG. 1



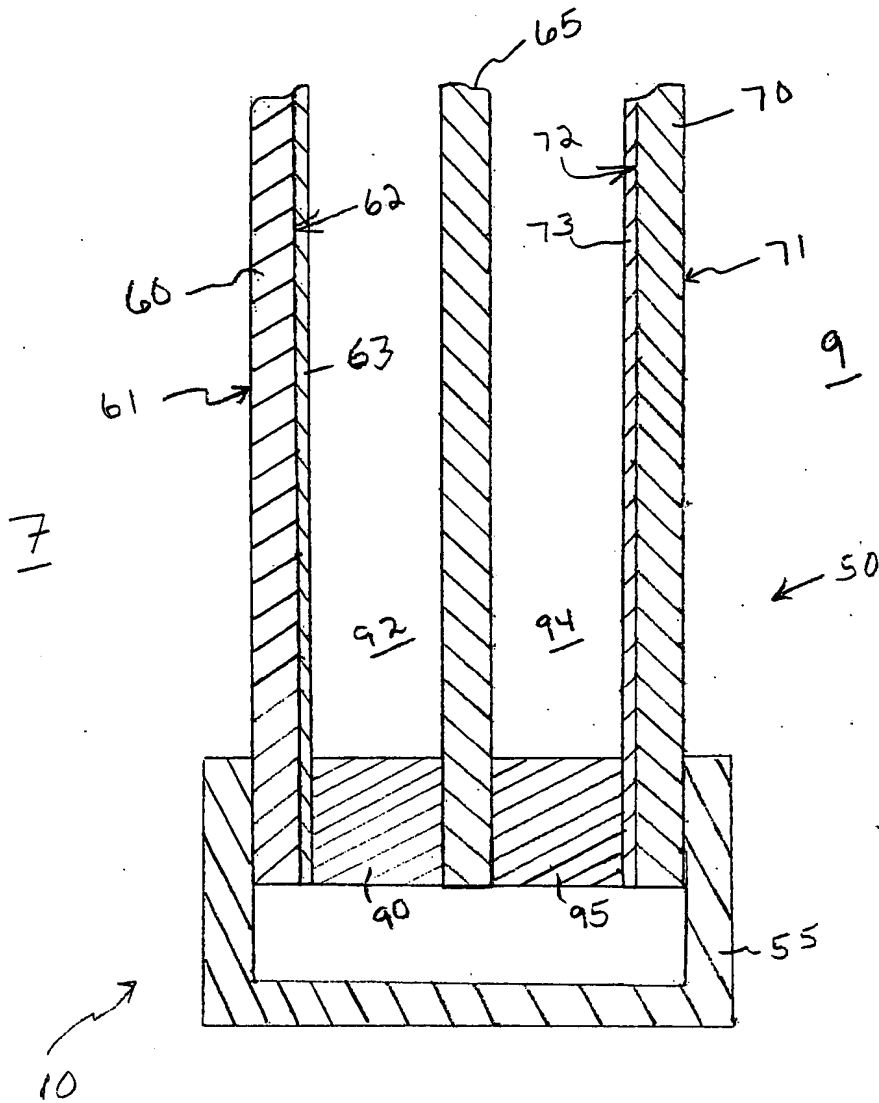


Fig. 3

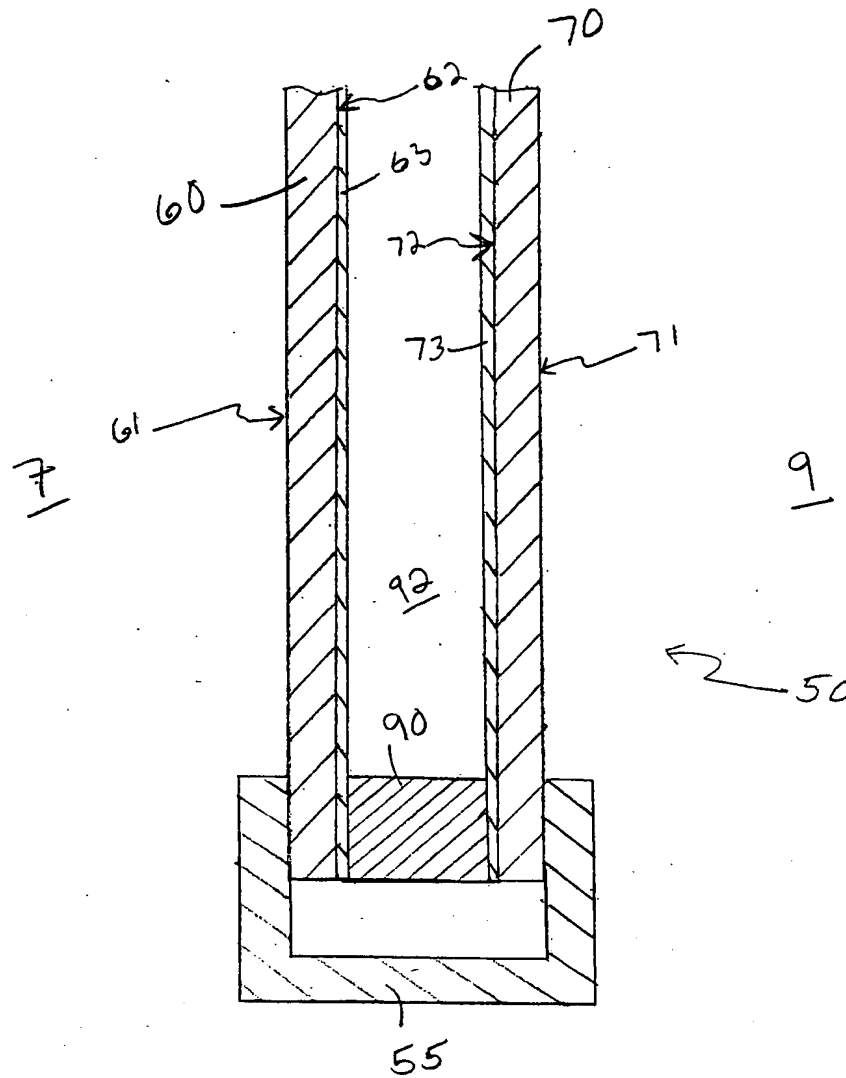


Fig. 4